## This Page Is Inserted by IFW Operations and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

## IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.



WHAT IS CLAIMED IS:

A method of operating a liquid feed fuel cell, comprising adding a quantity of perfluorooctanesulfonic acid to a fuel of the fuel cell.

10

15

GUGGLUGU GUGHUL

- 2. The method of claim 1, wherein said perfluorooctane sulfonic acid is provided with a concentration of at least 0.0001 M.
- 3. The method of claim 2, wherein said perfluorooctanesulfonic acid is in the range of 0.0001 M to 0.01 Molar.

An aqueous organic fuel-feed fuel cell, comprising: a first electrode having a first polarity;

a second electrode having a second polarity different than the first polarity;

an electrolyte, comprising a proton-conducting membrane which is coupled to both said first and second electrodes; and

D6 (400)

20

a circulating system, operating to circulate a first liquid organic fuel which is substantially free of acid-containing electrolytes into an area of said first electrode to cause a potential difference between said first and second



electrodes when a second component is in an area of said second electrode;

wherein said first electrode is formed of a porous material configured in a way to be wet by the organic fuel.

5

of which

5. A fuel cell as in claim 4, wherein said first electrode includes an additive which increases wetting properties by decreasing interfacial tension of an interface between the liquid organic fuel and a catalyst on the first electrode.

10

A method of operating a fuel cell, comprising:

preparing a first electrode to operate as a first polarity electrode, said first electrode having a first surface exposed to the fuel;

15

circulating an organic fuel which is substantially free of any acid electrolyte into contact with said first surface of said first electrode, said organic fuel having a component which is capable of electro-oxidation;

20 **0**(

preparing a second electrode which operates as a second polarity electrode, said second polarity being different than the first polarity, said second electrode having a second surface;

#6

preparing an electrolyte which includes a proton conducting membrane;



THE STATE OF THE S

circulating a second reactive component into contact with said second surface of said second electrode, said second reactive component including a component capable of electroreduction; and

coupling an electrical load between said first electrode and said second electrode, to receive a flow of electrons caused by a potential difference between said first and second electrodes.

7. A method as in claim 6, wherein said organic fuel includes a methanol derivative and water and is substantially free of any acid component.

15 has a surface which is formed with high surface-area particles, said particles formed of alloys including at least two different kinds of metals.

9. A fuel cell as in claim 8, wherein one of said metals of said alloy is platinum.

10. A fuel cell as in claim 9, wherein said alloy is formed of platinum-ruthenium, with a composition varying from 5 to 90 atom % of platinum.



- 11. A fuel cell as in claim 10, wherein said alloy particles are unsupported.
- 5 12. A fuel cell as in claim 8 further comprising a high-surface area carbon material for supporting said alloy particles.
  - 13. An organic fuel cell, comprising:
  - a first chamber;

an anode electrode, formed in said first chamber, and including a first surface exposed to said first chamber, at least said first surface including an electrocatalyst and a wetting agent thereon;

an electrolyte, operatively associated with said anode electrode in a way to allow proton-containing materials to pass from said anode into said electrolyte, said electrolyte comprising a proton conducting membrane; and

- a cathode electrode, operatively associated with said electrolyte, and having a second operative surface.
  - 14. A fuel cell as in claim 13, wherein said second operative surface of said cathode electrode includes particles of electrocatalyst material thereon.



- A fuel cell as in claim 14, wherein said electrocatalyst materials are materials optimized for electrooxidation of a desired organic fuel.
- 5
- A fuel cell as in claim 15, wherein said fuel is an aqueous methanol derivative which is free of acid component and said electrocatalyst is platinum-ruthenium.
- A fuel cell as in claim 14, wherein said particles of electrocatalyst on said cathode are optimized for gas diffusion.
  - A fuel cell as in claim 17, wherein said particles include an electrocatalyst alloy mixed with a teflon\_additive.
- 15
- A fuel cell as in claim 17, wherein said particles include an electrocatalyst mixed with said wetting agent which 112 4711 is an additive to promote hydrophobicity.
- 20
- A fuel cell as in claim 14, further comprising a 20. pumping element operating to circulate said organic fuel past said anode electrode.
  - - A fuel cell apparatus, comprising:

20

5



a first chamber having surfaces for containing an organic aqueous fuel therein;

an anode structure, having a first surface in contact with said first chamber, said anode structure being porous and capable of wetting the liquid fuel and also having electronic and ionic conductivity;

an electrolyte, in contact with said anode structure, said electrolyte formed of a proton-conducting membrane;

a cathode, in contact with said electrolyte in a way to receive protons which are produced by said anode structure, conducted through said electrolyte to said cathode; and

a second chamber, holding said cathode, said second chamber including a second material including, a reducible component therein.

22. A fuel cell as in claim 21, wherein said anode is formed of carbon paper with an electrocatalyst thereon.

- 23. A fuel cell as in claim 21, wherein said anode includes a hydrophilic proton conducting additive.
  - 24. A fuel cell as in claim 22, wherein said electrocatalyst layer and said carbon support are impregnated with a hydrophilic proton conducting polymer additive.

20

5

- 25. A fuel cell as in claim 23, wherein said polymer additive is formed of substantially the same material as the material of the electrolyte.
- 26. A fuel cell as in claim 21, wherein said anode is impregnated with an ionomeric additive.
- 27. A method of forming an anode with an ionomeric additive, comprising:

preparing an electrode structure having a high surface area;

impregnating the high surface area electrode structure with an electrocatalyst and binding said electrocatalyst thereto;

immersing the electrocatalyst-impregnated particles on said electrode structure into a solution containing an ionomeric additive;

removing said electrode structure from said solution, and drying said electrode structure; and

repeating said impregnating, removing and drying step until a desired composition electrode structure is obtained.

28. A method as in claim 27, wherein said electrocatalyst is bound in a polytetraflouroethylene binder.

20

5



- 29. A method as in claim 27, wherein said ionomeric additive is a Nafion $^{\text{m}}$ -type material.
- 30. A method as in claim 27, wherein said impregnating comprises mixing electrocatalyst particles with a binder and applying said binder/electrocatalyst onto a backing to form a thin layer of greater than substantially 200 meters squared per gram.

31. A fuel cell comprising:

a first chamber;

an anode electrode, formed in said first chamber, and including a surface exposed to said first chamber, at least said surface including an electrocatalyst material thereon, and including a hydrophobicity additive thereon;

an electrolyte operatively associated with said anode in a way to allow proton-containing materials to pass from said anode into said electrolyte, said electrolyte comprising a proton-conducting membrane; and

a cathode electrode, operatively associated with said electrolyte, to receive said protons from said membrane.

20

5

32. An aqueous fuel cell, comprising:

a first electrode operating as an anode, said first electrode being effective to catalyze an oxidation reaction of a non-acidic component;

a second electrode, operating as a cathode to undergo a reduction reaction of a non-acidic component;

a circulating system, operating to circulate a first organic fuel in am area of said anode; and

an electrolyte, comprising a proton conducting membrane ionically coupled with both said first and second electrodes, to pass ions therebetween.

33. A fuel cell as in claim 32, wherein said first electrode includes a hydrophilic proton conducting additive.

34. A method as in claim 6, wherein said preparing includes adding a hydrophilic proton conducting additive to said anode.

35. An organic fuel cell, comprising:

a first chamber;

an anode electrode, formed in said first chamber, to have a surface exposed to said first chamber, at least said surface



including particles of a material thereon which catalyzes said anode to react with non-acid containing organic fuels;

an electrolyte operatively associated with said anode in a way to allow proton-containing materials to pass from said anode into said electrolyte, said electrolyte comprising a hydrogen ion conducting membrane; and

a cathode electrode, operatively associated with said membrane, to receive said ions from said membrane and to react with a specified material.

- 36. A fuel cell as in claim 36, wherein said anode includes a hydrophilic proton conducting additive.
- 37. A method as in claim 7, wherein said methanol derivative is dimethoxymethane mixed with water to a concentration of about .1 to 2 M.
- 38. A method as in claim 7, wherein said methanol derivative includes dimethoxymethane, forming an electro chemical reaction of  $(CH_3O)_2CH_2 + 4H_2O$   $CO_2 + 16H^+ + 16e^-$ .

37-48



- 39. A method as in claim 7, wherein said methanol derivative is trimethoxymethane mixed with water to a concentration of about .1 to 2 M.
- 40. A method as in claim 7, wherein said methanol derivative includes trimethoxymethane, forming an electro chemical reaction of

 $(CH_3O)_3CH + 5H_2O + 4CO_2 + 20H^+ + 20e^-$ .

- 41. A method as in claim 7, wherein said methanol derivative is trioxane mixed with water to a concentration of about .1 to 2 M.
- 42. A method as in claim 7, wherein said methanol
  derivative includes trioxane, forming an electro chemical
  reaction of

 $(CH_2O)_3 + 6H_2O \setminus 3CO_2 + 12H^+ + 12e^-.$ 

43. A method as in claim 7, wherein said methanol derivative is dimethoxymethane mixed with water to a concentration of about .1 to 2 M.



44. A method as in claim 7, wherein said methanol derivative includes dimethoxymethane, forming an electro chemical reaction of

 $(CH_3O)_2CH_2 + 4H_2O CO_2 + 16H^+ + 16e^-.$ 

5

45. A method as in claim 7, wherein said methanol derivative is trimethoxymethane mixed with water to a concentration of about .1 to 2 M.

46. A method as in claim 7, wherein said methanol derivative includes trimethoxymethane, forming an electro chemical reaction of

 $(CH_3O)_3CH + 5H_2O \sqrt{4CO_2 + 20H^+ + 20e^-}$ 

- derivative is trioxane mixed with water to a concentration of about .1 to 2 M.
- 48. A method as in claim 7, wherein said methanol

  20 derivative includes trioxane, forming an electro chemical reaction of

 $(CH_2O)_3 + 6H_2O \quad 3CO_2 + 12H^+ + 12e^-$ 

- 49. A fue cell as in claim 65 wherein said additive is liquid Nafion™.
- 50. A method of oxidizing aqueous methanol in a fuel cell reaction, comprising:

receiving aqueous methanol at an anode;

oxidizing said aqueous methanol at the anode;

producing protons from the aqueous methanol oxidizing at the anode;

allowing the protons to cross a proton conducting membrane to a cathode and reducing a second component, at the cathode, using said protons which are produced at said anode.

51. A method as in claim 131, wherein said agent is Nafion™.